

**IN THE SPECIFICATION:**

Please amend paragraph 52 of the substitute specification as follows:

After the holes have been formed and the anchors 202, 204 implanted, a bone surface milling jig (Not shown) is affixed to the anchors 202, 204 and the desired surfaces of predetermined shape are formed on the interior and superior surfaces of the opposing vertebral bodies using a drill head ~~according to the invention as shown in Figs. 1-3.~~ The desired surface of predetermined shape 212, 214 is formed by contacting the interior or superior surface of opposing vertebral bodies 112, 114, with a form cutter having at least one milling surface selected a predetermined surface contour in one of the adjacent vertebral bodies as the form cutter is moved by drive means 24, using one of a selection of predetermined form cutter sizes.